

**CIRCULAR KNIT FINISHED FABRIC SPECIFICATION SHEET**

<b>PRODUCT STYLE NUMBER:</b>	<b>S59299X285</b>	<b>REVISION</b>	Original	<b>DATE ISSUED</b>	04/27/20
<b>TYPE FABRIC/END USE</b>	Double Knit Modified Pique		<b>CUSTOMER CODE</b>		
<b>YARN</b>	70 denier Polyester		Cut		
<b>TYPE SELVAGE</b>	Slit	<b>TYPE FINISH</b>	Slit/jet scour/heat set/DWR		
<b>GRADING STANDARD</b>	Run of Mill – no off line inspection (no long running defects)				
<b>CUT LENGTH (Yards)</b>	250-300	<b>MINIMUM PIECE SHIPPED (Yards)</b>		100	
<b>TYPE SEAM</b>	Merrow Butt	<b>SEAMS (# Roll)</b>	4 Max. ALL SEAMS ARE TO USE BLACK THREAD ONLY!!!		
<b>MINIMUM PIECE SEAMED (Yards)</b>	20				
<b>PACKAGING/PUT UP</b>	3" ID cardboard, single roll poly wrap.				

**PHYSICAL PROPERTIES**

<b>PROPERTY</b>	<b>TOLERANCE</b>	<b>TEST METHODS</b>
<b>WIDTH (Inches)</b> (on roll unconditioned)	67.0 – 69.0	ASTM D3774 Metal rule
<b>WEIGHT (oz/yd<sup>2</sup>)</b>	3.0 – 3.6	ASTM D3776
<b>WALES (Threads/Inch)</b>	28 – 40	ASTM D3887
<b>COURSES (Threads/Inch)</b>	32 – 48	ASTM D3887
<b>GAUGE THICKNESS (Inches)</b>	0.018 – 0.028	ASTM D1777
<b>SPRAY (Rating)</b>	80 Min.	AATCC 22

Fabric processed under this specification will be guaranteed to meet only those properties listed with applicable tolerances. not responsible for any performance claims made beyond the scope of the above testing.

**TDIC**

Signature/Date

Cheraw Technical Approval/Date

*Chelsea Jones*  
Printed Signature and Title